

## **Device for Notching the Spine of a Book Block Formed with Compressed Signatures**

### ***Abstract of the Invention***

For the notching of a book block spine, formed with compressed signatures, a notching tool is provided that rotates around a pivoting axis, approximately perpendicular to the book block spine, and which comprises cutting teeth for cutting into the book block spine while the book block is passing by along the conveying path for a perfect binder. The cutting teeth are attached to a disc-shaped carrier on the notching tool, so as to protrude on the front. The carrier of the notching tool is provided with at least two opposite-arranged cutting teeth, which are oriented at an acute angle to a circular cutting plane.

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